



GREWIN INDUSTRIAL GROUP CO.,LTD.

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GWY-600WT Dual Function Toroid Transformer Winding and Taping Machine



GREWIN INDUSTRIAL GROUP CO.,LTD.

Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.



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SPECIFICATION:

Model	GWY-600WT	Core O.D. Range	200-450mm
Min. Finished I.D.	165mm	Max. Finished Height	150mm
Applicable Wire Diameter Range	0.7-2.5mm	Wire Magazine Diameter	360mm
Wire Magazine Specification	30mm / Customizable	Winding Head Forward/Backward Stroke	360mm
Winding Head Height Adjustment Stroke	80mm	Max. Core Weight	80Kg
Tape Magazine Diameter	360mm	Tape Magazine Specification	20mm
Tape Wrapping Head Forward/Backward Stroke	360mm	Tape Wrapping Head Height Adjustment Stroke	80mm
Tape Wrapping Head Driving System	Servo Motor	Winding Head Driving System	Servo Motor
Cable Guide Drive Method	Servo Motor	Working Power Supply	220V/50Hz
Total Machine Weight	Approx. 650kg	Overall Dimensions	1200*1150*1500 mm

Features:

1. The winding head is equipped with a 360 mm outer diameter wire

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storage ring. It adopts an open-type full-gear large ring gear transmission structure; the gear ring opens and closes quickly and stably, with low operating noise and long service life.

2. The traverse unit (drive wheel) features a two-group manual rocker arm structure, plus one set of hand-crank forward and backward adjustment structure (driven wheel) at the front. It enables fast and convenient adjustment with strong load-bearing capacity.

3. The main shaft drive system is equipped with a high-power and high-precision servo motor. It delivers powerful torque, with winding turn induction accurate to 0.1 turns. It is also designed with a function to reduce reverse rotation turns accordingly during shutdown, ensuring absolute accuracy of the final winding turns.

4. The electric control system adopts PLC combined with a 7-inch full Chinese touch screen HMI (Human-Machine Interface).

5. Winding speed: stepless speed regulation from 0 to 130 RPM. It supports automatic operation, manual speed adjustment, and foot pedal control operation.

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6. The main base surface is treated with high-temperature baking paint, and the front is covered with stainless steel plates. The head plate, traverse rocker arm plate and other components adopt chrome electroplating process. The wire storage ring, gear ring and major gear parts are made of high-strength forged steel. The equipment is durable and remains neat and aesthetic after long-term operation.

7. A pneumatic brake is available as an optional accessory (air source to be provided by the user). Equipped with a pressure gauge, it realizes digital tension adjustment, improving winding quality and operation stability.

APPLICATION:

Toroid Winding Machine is the best suited to toroidal inductor, toroidal transformers,toroidal current transformers,toroidal coil, toroid choke coil,

power

inductors,UPS

inductor,converter

inductor and

heavy toroidal core

etc.



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PRACTICAL APPLICATION :

TRAINING CUSTOMER TO OPERATE WINDING MACHINE :

1.All service engineers with 10 years experience are gotten special technology training, who can deal with various breakdown problem.

2.Guide the user to use accurately and how to maintain the product.

Provide free consultation about production process technology of electronic products.

3.In order to guarantee the machine used normally, we'd have training on how to operate, use and maintain our product by English manual, video, guiding on line.

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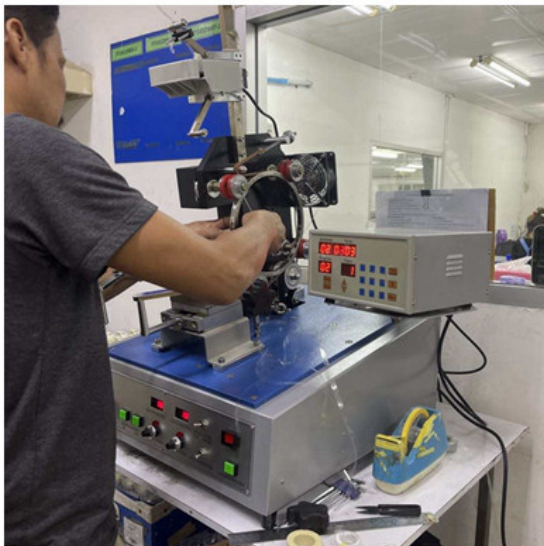
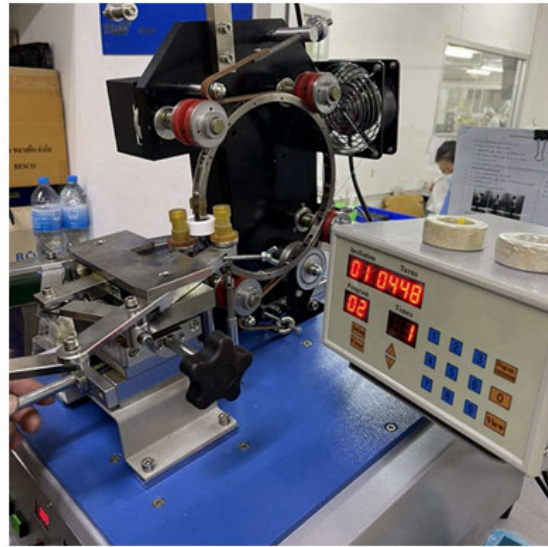
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PACKAGING:

Packaging Material: Carton/Wooden case with foam inside.

1.General package(Paper carton or plastic bag): For small equipped parts f or Toroidal Transformer Winding

Machine , Package it with form and pack paper to guarantee unbroken du ring the transport.

2.Wooden case package: For larger scale Toroidal Winding

machine ,we have special skilled

carpenter, who would make the proper wooden case with exact thickness, density,length. The up arrow ↑marked on the outer wooden case. Buffer material would be put in the wooden case to prevent crack and shock.



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FACTORY:

We-GREWIN INDUSTRIAL GROUP is expert in winding machines line s for 28Years. Our Grewin have ISO9001:2015,CE approvals,Machines'P atents,"high-tech enterprises"by the government.



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